



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3202-1

Job Sheet 175761



Part No: D3202-1

Job Qty: .8 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:B No Longuer Made In House 05-11-06 JLM IPP Rev:C Now on Waterjet 07-04-18 JLM
IPP Rev:D chg to revC as per dwg 08-04-21 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 8/24/24
100	Waterjet	8 pcs		4/23/18	0.00	0.96	Waterjet1		SC 8/24/24
120	QC	8 pcs		4/23/18	0.00	0.00	QC8		38
130	HandFinish	8 pcs		4/23/18	0.00	0.62	HandFinish1		Sub 18-08-07
140	Powdercoat	8 pcs		4/24/18	0.00	0.45	Powdercoat3		8/24/18-5-10
150	QC	8 pcs		4/24/18	0.00	0.00	QC3		8/24/18
160	Packaging	8 pcs		4/24/18	0.00	0.00	Packaging3	ST 175A	MAY 10 2018
170	QC21-SA	8 Ea		4/24/18	0.00	0.00	QC21		8/18/2014

Part Op 100 - 1-Cut as per Dwg D3202-2-Deburr if necessary

Descriptions: 140 - START TIME: 7:05

CNT. 820 • FINISH: 8:25

M 1365B

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.032	5052-H32 .032 Sheet	12.4080 sf (1.551 ea)	90-Start up Operation	Fm135016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.032	12	43	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S064851



Part: D3202-1

Job No: 175761

Serial No/Batch: S064851

Revision:

Inspector:

Date: 04/25/18

Handwritten in blue ink: "D3202-1" and "DVC"

Handwritten in blue ink: "38" and "DVC"

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cover	0.380inches + 0.006 - 0.001	0.386 0.379	0,379	
2	Cover	0.630inches ± 0.030	0.660 0.600	0,628	
3	Cover	3.380inches ± 0.030	3.410 3.350	3,389	
4	Cover	2.400inches ± 0.030	2.430 2.370	2,400	
5	Cover	0.820inches ± 0.030	0.850 0.790	0,822	
6	Cover	73.840inches ± 0.030	73.870 73.810	73,840	
7	Cover	74.500inches ± 0.030	74.530 74.470	74,500	
8	Cover	0.032inches ± 0.010	0.042 0.022	0,032	
9	Cover	4.030inches ± 0.030	4.060 4.000	4,029	

Plex 4/10/18 2:11 PM Dart.Gagnon.Michelle